

**MODEL NO : TM050JDHG33****MODEL VERSION: 00****SPEC VERSION : 3.0****ISSUED DATE: 2016-12-29**

- Preliminary Specification
- Final Product Specification

Customer : \_\_\_\_\_

| Approved by | Notes |
|-------------|-------|
|             |       |

TIANMA Confirmed :

| Prepared by | Checked by | Approved by |
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This technical specification is subjected to change without notice

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## 1 General Specifications

|                                   | Feature                        | Spec              |
|-----------------------------------|--------------------------------|-------------------|
| <b>Display Spec.</b>              | Size                           | 4.99              |
|                                   | Resolution                     | 720(RGB)×1280     |
|                                   | Technology Type                | SFT               |
|                                   | Pixel Configuration            | Vertical Strip    |
|                                   | Pixel pitch(mm)                | 0.08625×0.08625   |
|                                   | Display Mode                   | Normally Black    |
|                                   | Surface Treatment              | Clear             |
|                                   | Viewing Direction              | All direction     |
|                                   | Gray Scale Inversion Direction | NA                |
| <b>Mechanical Characteristics</b> | LCM (W x H x D) (mm)           | 65.40*118.90*1.72 |
|                                   | Active Area(mm)                | 62.10*110.40      |
|                                   | With /Without TSP              | Without TSP       |
|                                   | Matching Connection Type       | B2B               |
|                                   | LED Numbers                    | 12 LED            |
|                                   | Weight (g)                     | 27                |
| <b>Electrical Characteristics</b> | Interface                      | MIPI 4 lanes      |
|                                   | Color Depth                    | 16.7M             |
|                                   | Driver IC                      | ILI9881C          |

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%

## 2 Input/Output Terminals

| Pin No. | Symbol | I/O | Function             | Remark |
|---------|--------|-----|----------------------|--------|
| 1       | GND    | P   | Ground               |        |
| 2       | GND    | P   | Ground               |        |
| 3       | VDD    | P   | Analogy Power Supply |        |
| 4       | D3-    | I   | MIPI Data Lane 3-    |        |
| 5       | GND    | P   | Ground               |        |
| 6       | D3+    | I   | MIPI Data Lane 3+    |        |
| 7       | MTP    | P   | Programming Power    |        |
| 8       | GND    | P   | Ground               |        |
| 9       | GND    | P   | Ground               |        |
| 10      | D0-    | I   | MIPI Data Lane 0-    |        |
| 11      | LED-   | P   | Cathode 1 of LED     |        |
| 12      | D0+    | I   | MIPI Data Lane 0+    |        |
| 13      | GND    | P   | Ground               |        |
| 14      | GND    | P   | Ground               |        |
| 15      | LED+   | P   | Anode of LED         |        |
| 16      | CK-    | I   | MIPI Clock Lane-     |        |
| 17      | GND    | P   | Ground               |        |
| 18      | CK+    | I   | MIPI Clock Lane+     |        |
| 19      | LED2-  | P   | Cathode 2 of LED     |        |
| 20      | GND    | P   | Ground               |        |
| 21      | GND    | P   | Ground               |        |
| 22      | D1-    | I   | MIPI Data Lane 1-    |        |
| 23      | VDDIO  | P   | Digital Power Supply |        |
| 24      | D1+    | I   | MIPI Data Lane 1+    |        |
| 25      | GND    | P   | Ground               |        |
| 26      | GND    | P   | Ground               |        |
| 27      | TE     | I   | Tearing Effect       |        |
| 28      | D2-    | I   | MIPI Data Lane 2-    |        |
| 29      | GND    | P   | Ground               |        |

|    |         |   |                              |  |
|----|---------|---|------------------------------|--|
| 30 | D2+     | I | MIPI Data Lane 2+            |  |
| 31 | LED_PWM | P | Backlight Control PWM Signal |  |
| 32 | GND     | P | Ground                       |  |
| 33 | GND     | P | Ground                       |  |
| 34 | RESX    | I | Reset Signal                 |  |

Note1: Please add the FPC connector type and matched one if necessary .

### 3 Absolute Maximum Ratings

GND=0V

| Item                       | Symbol          | MIN  | MAX | Unit             | Remark           |
|----------------------------|-----------------|------|-----|------------------|------------------|
| Power Voltage              | VCC             | -0.3 | 6.5 | V                | Note1            |
| Input voltage              | V <sub>IN</sub> | -0.3 | 3.9 | V                |                  |
| Operating Temperature      | Top             | -20  | 70  | °C               |                  |
| Storage Temperature        | Tst             | -30  | 80  | °C               |                  |
| Relative Humidity<br>Note2 | RH              | --   | ≤95 | %                | Ta≤40°C          |
|                            |                 | --   | ≤85 | %                | 40°C < Ta ≤ 50°C |
|                            |                 | --   | ≤55 | %                | 50°C < Ta ≤ 60°C |
|                            |                 | --   | ≤36 | %                | 60°C < Ta ≤ 70°C |
|                            |                 | --   | ≤24 | %                | 70°C < Ta ≤ 80°C |
| Absolute Humidity          | AH              | --   | ≤70 | g/m <sup>3</sup> | Ta > 70°C        |

**Table 3 Absolute Maximum Ratings**

Note1: Input voltage include VCI, VDDIO, MIPI lanes, CK+,CK-

Note2: Ta means the ambient temperature.

It is necessary to limit the relative humidity to the specified temperature range.  
Condensation on the module is not allowed.

## 4 Electrical Characteristics

### 4.1 Driving TFT LCD Panel

| Item                          | Symbol            | MIN  | TYP        | MAX | Unit       | Remark |
|-------------------------------|-------------------|------|------------|-----|------------|--------|
| Supply Voltage                | VCC               | 2.5  | 2.8        | 6.0 | V          |        |
| IO Supply Voltage             | VDDIO             | 1.65 | 1.8        | 3.3 | V          |        |
| Input Signal Voltage          | Low Level         | VIL  | -0.3       | —   | 0.3* VDDIO | V      |
|                               | High Level        | VIH  | 0.7* VDDIO | —   | VDDIO      | V      |
| Output Signal Voltage         | Low Level         | VOL  | 0          | —   | 0.2*VDDIO  | V      |
|                               | High Level        | VOH  | 0.8*VDDIO  | —   | VDDIO      | V      |
| (Panel+LSI) Power Consumption | Black Mode (60Hz) | -    | 100        | 120 | mW         |        |
|                               | Standby Mode      | -    | 2          | 4   | mW         |        |

### 4.2 Backlight Unit

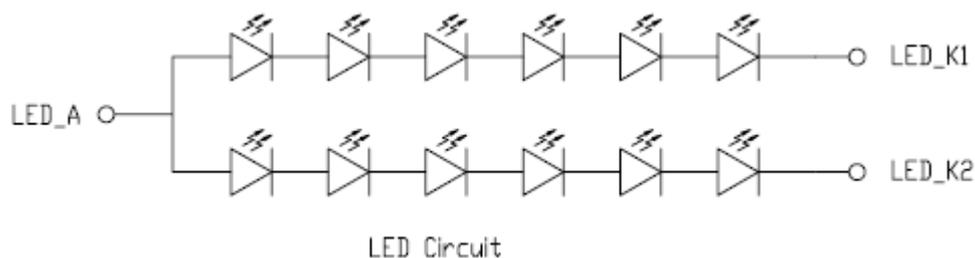
| Item                        | Symbol          | MIN   | TYP   | MAX  | Unit | Remark  |
|-----------------------------|-----------------|-------|-------|------|------|---------|
| Forward Current             | I <sub>F</sub>  | -     | 20    | 30   | mA   | One LED |
| Forward Voltage             | V <sub>F</sub>  | -     | 3.2   | 3.4  | V    | One LED |
| Backlight Power Consumption | W <sub>BL</sub> | -     | 768   | 1224 | mW   | One LED |
| LED life Time               | -               | 10000 | 20000 | -    | -    | One LED |

Note1: The LED driving condition is defined for each LED module (6 LED Serial, 2 LED Parallel).

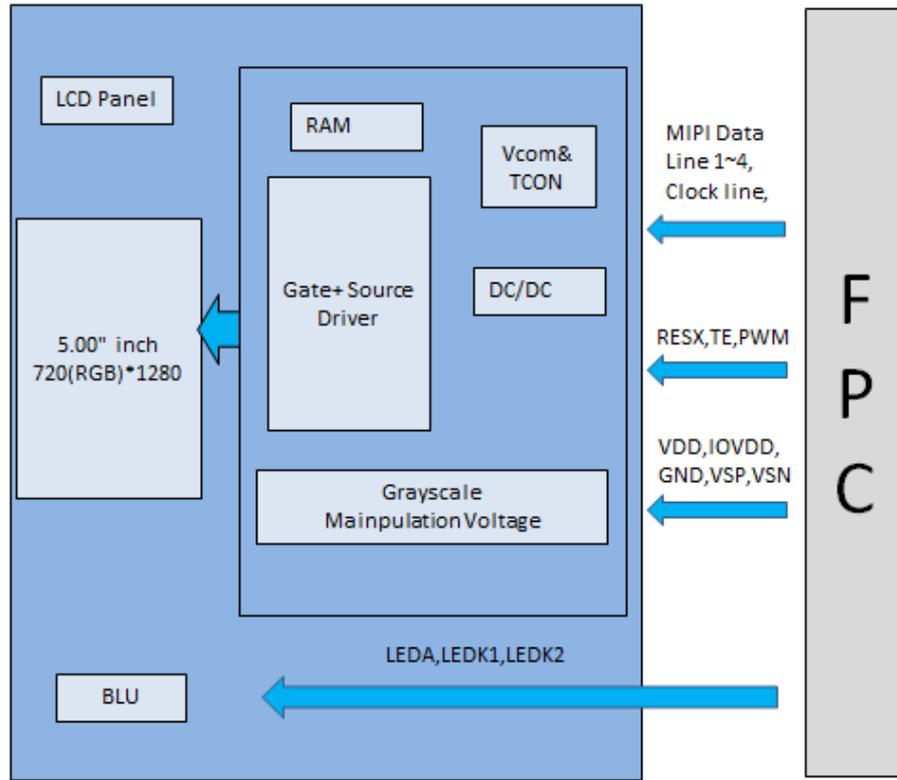
Note2: Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

Note3: I<sub>F</sub> is defined for one channel LED. Optical performance should be evaluated at Ta=25°C only if LED is driven by high current, high ambient temperature & Humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Note4: The LED driving condition is defined for each LED module.



**5 Block Diagram**



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## 6 Timing Chart

### 6.1 High Speed Serial Electrical Characteristics:

#### 6.1.1 Clock Channel Timing

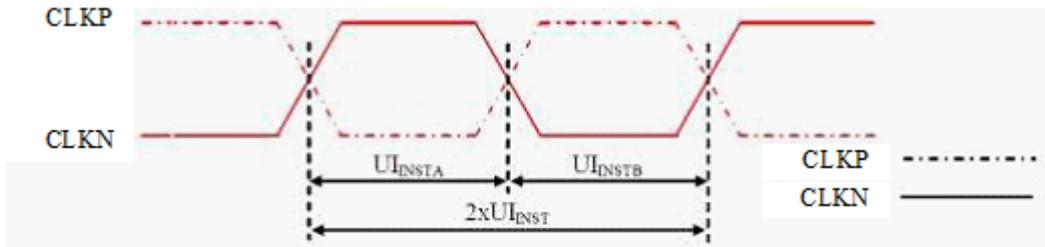


Figure 6.1.1 DSI Clock Channel Timing

| Signal | Symbol                               | Parameter               | Min           | Max  | Unit |
|--------|--------------------------------------|-------------------------|---------------|------|------|
| CLKP/N | $2xUI_{INST}$                        | Double UI instantaneous | 4             | 25   | ns   |
| CLKP/N | $UI_{INSTA}, UI_{INSTB}$<br>(Note 1) | UI instantaneous Half   | 2<br>(Note 2) | 12.5 | ns   |

Table 6.1.1 DSI Clock Channel Timing

Notes:

1.  $UI=UI_{INSTA}=UI_{INSTB}$
2. Define the minimum value of 24 ui per Pixel ,see table 6.1.1.1

| Data type   | Two Lanes speed | Three Lanes speed | Four Lanes speed |
|---|-----------------|-------------------|------------------|
| Data Type = 00 1110 (0Eh), RGB 565, 16 UI per Pixel         | 566 Mbps        | 433 Mbps          | 366 Mbps         |
| Data Type = 01 1110 (1Eh), RGB 666, 18 UI per Pixel         | 637 Mbps        | 487 Mbps          | 412 Mbps         |
| Data Type = 10 1110 (2Eh), RGB 666 Loosely, 24 UI per Pixel | 850 Mbps        | 650 Mbps          | 550 Mbps         |
| Data Type = 11 1110 (3Eh), RGB 888, 24 UI per Pixel         | 850 Mbps        | 650 Mbps          | 550 Mbps         |

Table 6.1.1.1 Limited Clock Channel Timing

#### 6.1.2 Data Clock Timing

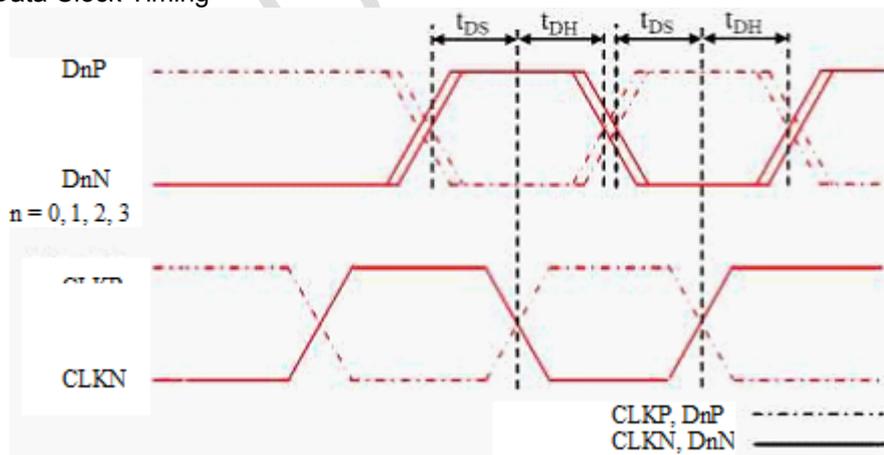


Figure 6.1.2 DSI Data to Clock Channel Timing

| Signal            | Symbol   | Parameter                | Min       | Max |
|-------------------|----------|--------------------------|-----------|-----|
| DnP/N , n=0 and 1 | $t_{DS}$ | Data to Clock Setup time | $0.15xUI$ | -   |
|                   | $t_{DH}$ | Clock to Data Hold Time  | $0.15xUI$ | -   |

Table 6.1.2 DSI Data to Clock Channel Timing

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6.1.3 Rising and Falling Timing

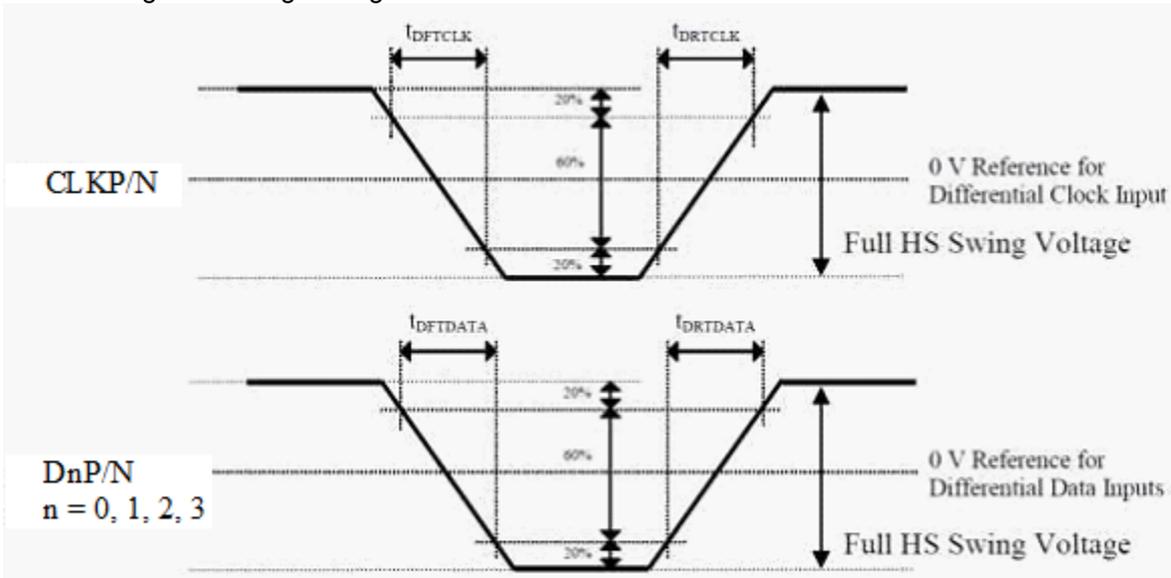


Figure 6.1.3 Rising and Falling Timings on Clock and Data Channels

| Parameter                        | Symbol        | Condition          | Specification |     |              |
|----------------------------------|---------------|--------------------|---------------|-----|--------------|
|                                  |               |                    | Min           | Typ | Max          |
| Differential Rise Time for Clock | $t_{DRTCLK}$  | CLKP/N             | 150 ps        | -   | 0.3UI (Note) |
| Differential Rise Time for Data  | $t_{DRTDATA}$ | DnP/N<br>n=0 and 1 | 150 ps        | -   | 0.3UI (Note) |
| Differential Fall Time for Clock | $t_{DFTCLK}$  | CLKP/N             | 150 ps        | -   | 0.3UI (Note) |
| Differential Fall Time for Data  | $t_{DFTDATA}$ | DnP/N<br>n=0 and 1 | 150 ps        | -   | 0.3UI (Note) |

Table 6.1.3 Rise and Fall Timings on Clock and Data Channels

6.2 Low Speed Mode Electrical Characteristics  
Bus Turn Around

Lower Power Mode and its State Periods on the Bus Turnaround (BTA) from the MCU to the Display Module (ILI9881C-01000GA) are illustrated for reference purposes below.

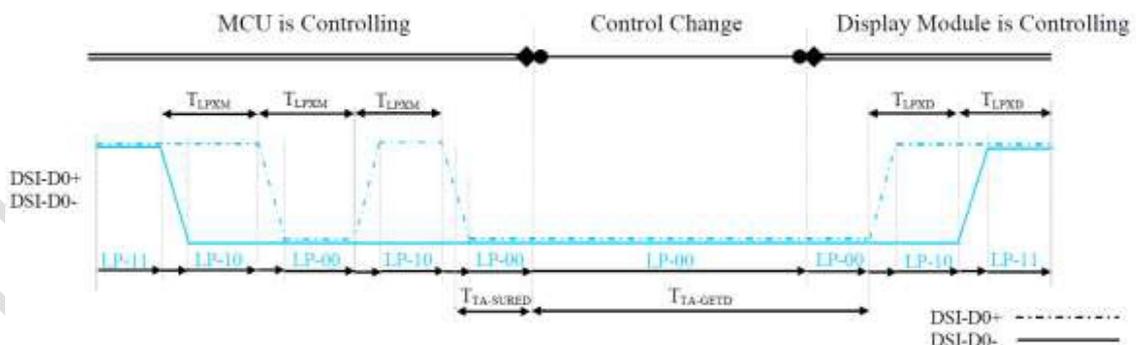


Figure 6.2.1 BTA from the MCU to the Display Module

Lower Power Mode and its State Periods on the Bus Turnaround (BTA) from the Display Module (ILI9881C-01000GA) to the MCU are illustrated for reference purposes below.

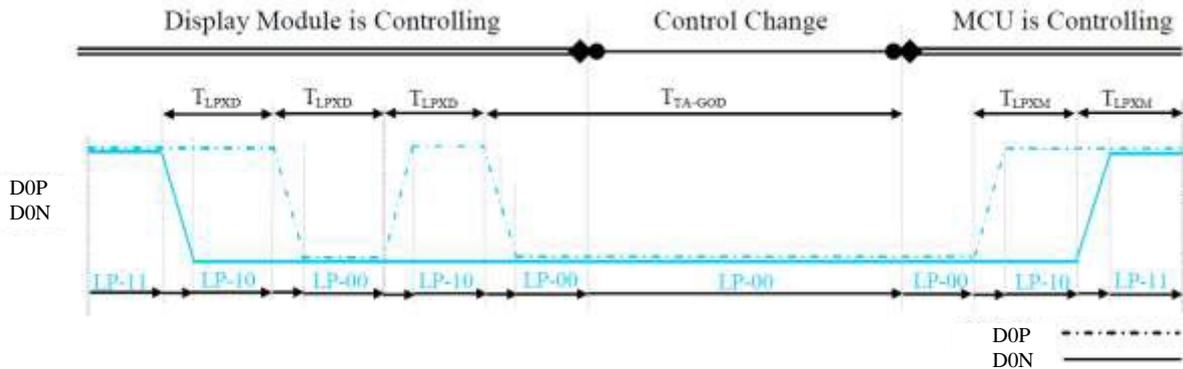


Figure 6.2.2 BTA from the Display to the MCU

| Signal | Symbol         | Description   | Min        | Max                 | Unit |
|--------|----------------|---|------------|---------------------|------|
| D0P/N  | $T_{LPXM}$     | Length of LP-00, LP-01, LP-10 or LP-11 periods<br>MCU → Display Module (ILI9881C-01000GA) | 50         | 75                  | ns   |
| D0P/N  | $T_{LPXD}$     | Length of LP-00, LP-01, LP-10 or LP-11 periods<br>Display Module (ILI9881C-01000GA) → MCU | 50         | 75                  | ns   |
| D0P/N  | $T_{TA-SURED}$ | Time-out before the Display Module (ILI9881C-01000GA)<br>starts driving                   | $T_{LPXD}$ | $2 \times T_{LPXD}$ | ns   |

Table 6.2.1 Low Power State Period Timings-A

| Signal | Symbol        | Description  | Time                | Unit |
|--------|---------------|--|---------------------|------|
| D0P/N  | $T_{TA-GETD}$ | Time to drive LP-00 by Display Module (ILI9881C-01000GA) | $5 \times T_{LPXD}$ | ns   |
| D0P/N  | $T_{TA-GOD}$  | Time to drive LP-00 after turnaround request - MCU       | $4 \times T_{LPXD}$ | ns   |

Table 6.2.2 Low Power State Period Timings-B

### 6.3 Data Lanes from Low Power Mode to High Speed Mode

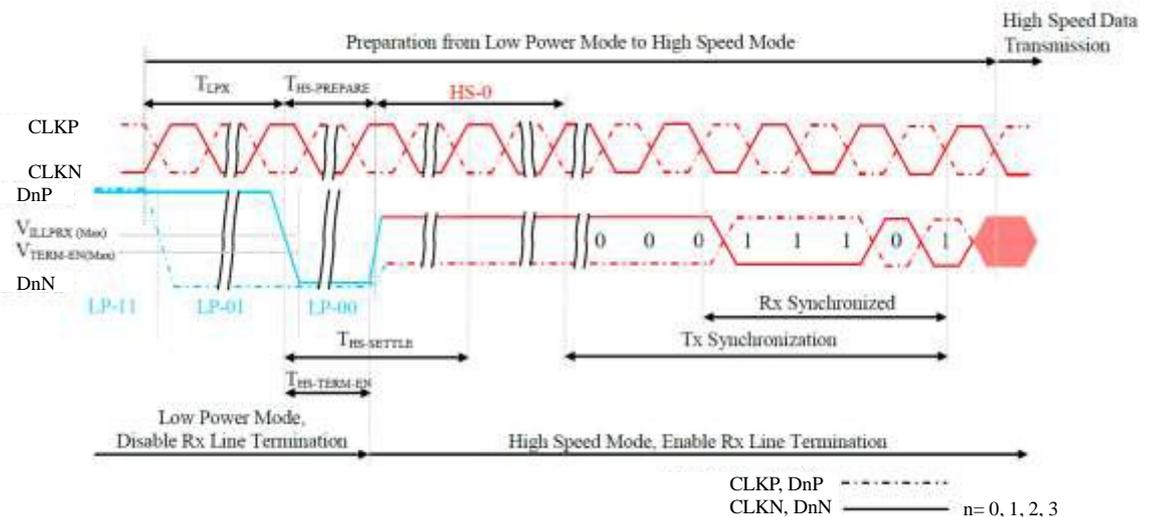


Figure 6.3 Data Lanes – Low Power Mode to High Speed Mode Timings

| Signal             | Symbol           | Description   | Min       | Max       | Unit |
|--------------------|------------------|---|-----------|-----------|------|
| DnP/N, n = 0 and 1 | $T_{LPX}$        | Length of any Low Power State Period  | 50        | -         | ns   |
| DnP/N, n = 0 and 1 | $T_{HS-PREPARE}$ | Time to drive LP-00 to prepare for HS Transmission                                      | $40+4xUI$ | $85+6xUI$ | ns   |
| DnP/N, n = 0 and 1 | $T_{HS-TERM-EN}$ | Time to enable Data Lane Receiver line termination measured from when Dn crosses VILMAX | -         | $35+4xUI$ | ns   |

Table 6.3 Data Lanes – Low Power Mode to High Speed Mode Timings

6.4 Data Lanes from High Speed Mode to Low Power Mode

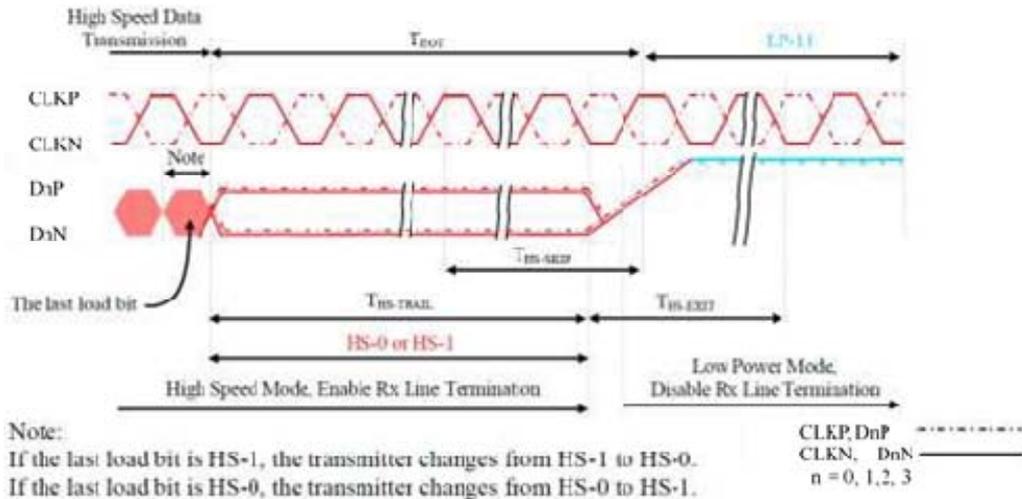


Figure 6.4 Data lanes – High Speed Mode to Low Power Mode Timings

| Signal             | Symbol        | Description  | Min | Max       | Unit |
|--------------------|---------------|--|-----|-----------|------|
| DnP/N, n = 0 and 1 | $T_{HS-SKIP}$ | Time-Out at Display Module (ILI9881C-01000GA) to ignore transition period of EoT | 40  | $55+4xUI$ | ns   |
| DnP/N, n = 0 and 1 | $T_{HS-EXIT}$ | Time to driver LP-11 after HS burst  | 100 | -         | ns   |

Table 6.4 Data lanes – High Speed Mode to Low Power Mode Timings

6.5 DSI Clock Burst – High Speed Mode to/from Low Power Mode

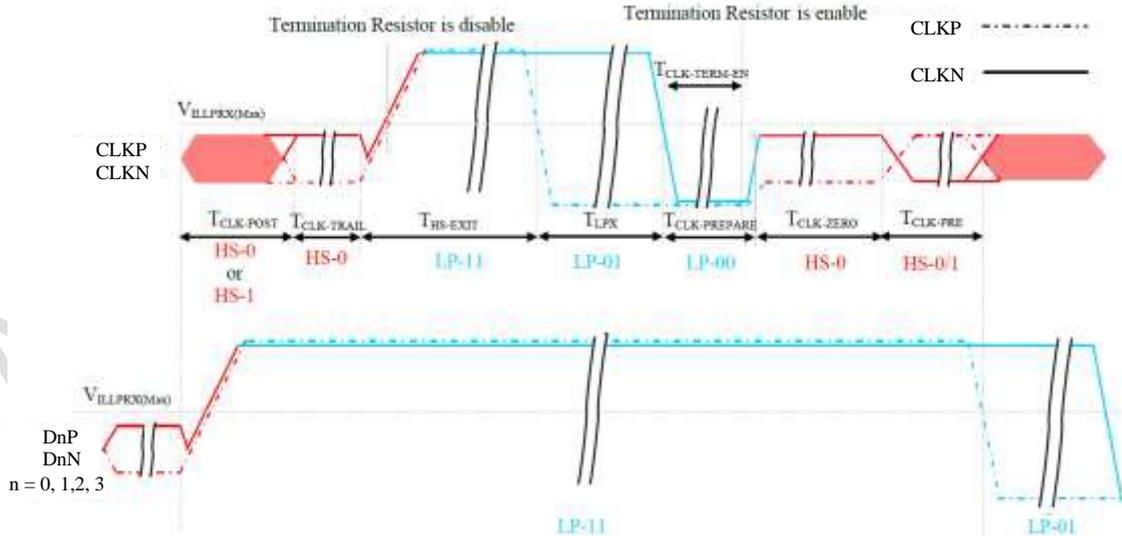


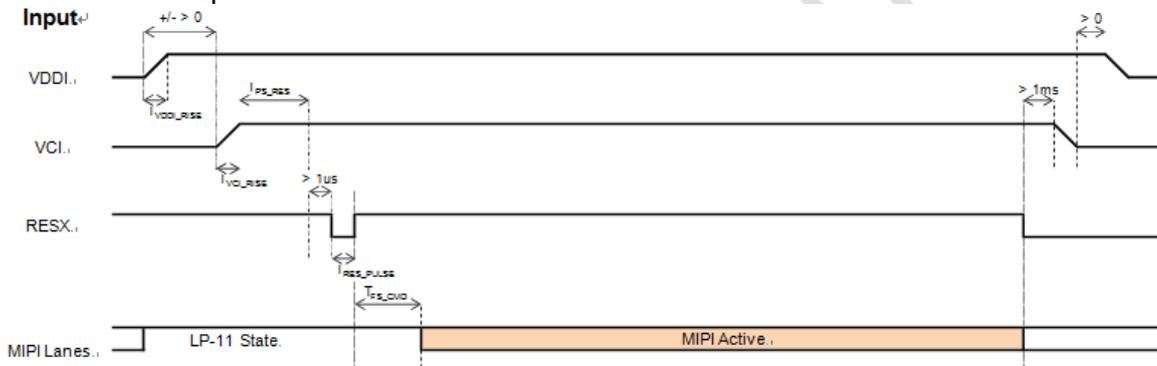
Figure 6.5 Clock Lanes - High Speed Mode to/from Low Power Mode Timings

| Signal | Symbol                           | Description  | Min      | Max | Unit |
|--------|----------------------------------|--|----------|-----|------|
| CLKP/N | $T_{CLK-POST}$                   | Time that the MCU shall continue sending HS clock after the last associated Data Lanes has transitioned to LP mode   | 60+52xUI | -   | ns   |
| CLKP/N | $T_{CLK-TRAIL}$                  | Time to drive HS differential state after last payload clock bit of a HS transmission burst                          | 60       | -   | ns   |
| CLKP/N | $T_{HS-EXIT}$                    | Time to drive LP-11 after HS burst   | 100      | -   | ns   |
| CLKP/N | $T_{CLK-PREPARE}$                | Time to drive LP-00 to prepare for HS transmission   | 38       | 95  | ns   |
| CLKP/N | $T_{CLK-TERM-EN}$                | Time-out at Clock Lane to enable HS termination  | -        | 38  | ns   |
| CLKP/N | $T_{CLK-PREPARE} + T_{CLK-ZERO}$ | Minimum lead HS-0 drive period before starting Clock   | 300      | -   | ns   |
| CLKP/N | $T_{CLK-PRE}$                    | Time that the HS clock shall be driven prior to any associated Data Lane beginning the transition from LP to HS mode | 8xUI     | -   | ns   |

**Table 6.5 Clock Lanes - High Speed Mode to/from Low Power Mode Timings**

## 6.6 Power On/Off Sequence

### 6.6.1 Power On Sequence



| Symbol           | Characteristics           | Min. | Typ. | Max. | Units |
|------------------|---------------------------|------|------|------|-------|
| $T_{VDDI\_RISE}$ | VDDI Rise time            | 20   | -    | -    | us    |
| $T_{VCI\_RISE}$  | Case A: VCI Rise time     | 200  | -    | -    | us    |
|                  | Case B: VCI Rise time     | 40   |      |      |       |
| $T_{PS\_RES}$    | VDDI/VCI on to Reset high | 5    | -    | -    | ms    |
| $T_{RES\_PULSE}$ | Reset low pulse time      | 10   | -    | -    | us    |
| $T_{FS\_CMD}$    | Reset to first command    | 10   | -    | -    | ms    |

**Figure 6.6.1 Power On Sequence**

### 6.6.2 Uncontrolled Power Off

The uncontrolled power off means a situation when a battery is removed without the controlled power off sequence. There will not be any damages for the display module, or the display module will not cause any damages for the host or lines of the interface. At an uncontrolled power off event, the ILI9881C will force the display to become blank and will not have any abnormal visible effects within 1 second on the display and remains blank until the Power On Sequence powers it up.

## 7 Optical Characteristics

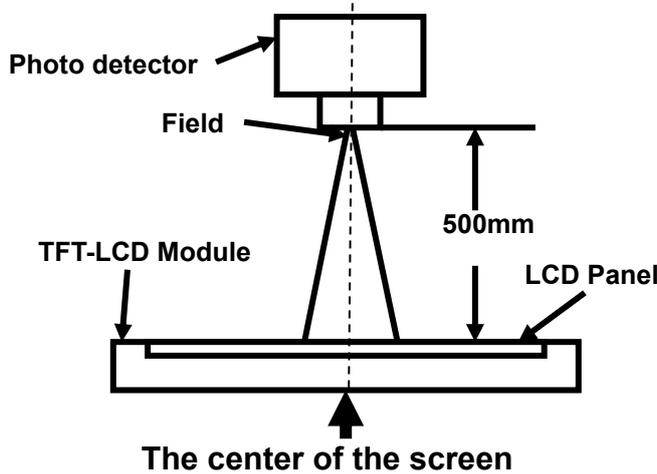
| Item           | Symbol     | Condition        | Min | Typ   | Max   | Unit              | Remark   |
|----------------|------------|------------------|-----|-------|-------|-------------------|----------|
| View Angles    | $\theta T$ | $CR \geq 10$     | 75  | 80    |       | Degree            | Note2,3  |
|                | $\theta B$ |                  | 75  | 80    |       |                   |          |
|                | $\theta L$ |                  | 75  | 80    |       |                   |          |
|                | $\theta R$ |                  | 75  | 80    |       |                   |          |
| Contrast Ratio | CR         | $\theta=0^\circ$ | 600 | 800   |       |                   | Note 3   |
| Response Time  | $T_{ON}$   | 25°C             |     | 30    | 35    | ms                | Note 4   |
|                | $T_{OFF}$  |                  |     |       |       |                   |          |
| Chromaticity   | White      | Backlight is on  | x   | 0.282 | 0.312 | 0.342             | Note 1,5 |
|                |            |                  | y   | 0.311 | 0.341 | 0.371             |          |
|                | Red        |                  | x   | 0.613 | 0.643 | 0.673             | Note 1,5 |
|                |            |                  | y   | 0.295 | 0.325 | 0.355             |          |
|                | Green      |                  | x   | 0.281 | 0.311 | 0.341             | Note 1,5 |
|                |            |                  | y   | 0.603 | 0.633 | 0.663             |          |
|                | Blue       |                  | x   | 0.125 | 0.155 | 0.185             | Note 1,5 |
|                |            |                  | y   | 0.028 | 0.058 | 0.088             |          |
| Uniformity     | U          |                  | 75  | 80    |       | %                 | Note 6   |
| NTSC           |            |                  |     | 70    |       | %                 | Note 5   |
| Luminance      | L          |                  | 480 | 600   |       | cd/m <sup>2</sup> | Note 7   |

Test Conditions:

1.  $I_F = 20$  mA, and the ambient temperature is 25°C.
2. The test systems refer to Note 1 and Note 2.

Note 1: Definition of optical measurement system.

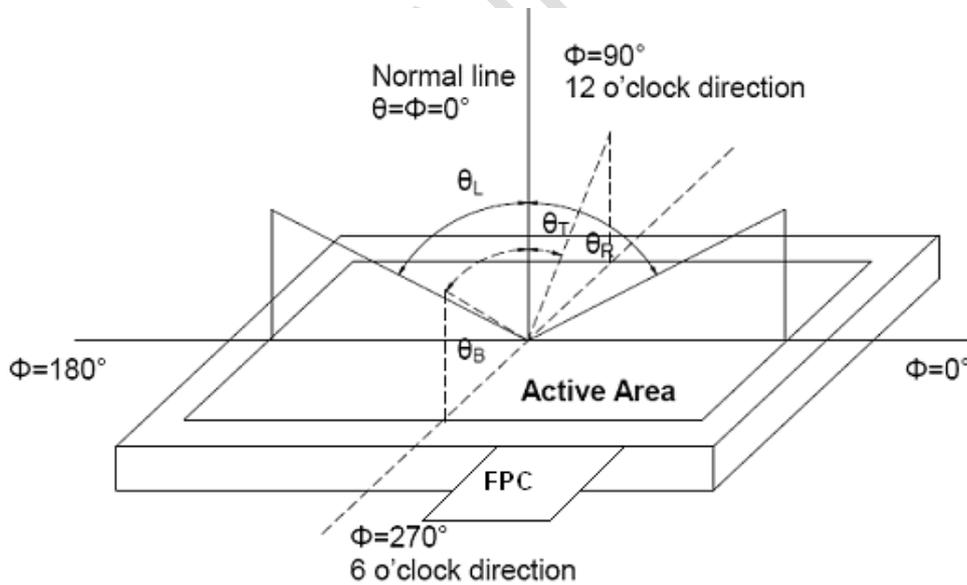
The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



| Item           | Photo detector | Field |
|----------------|----------------|-------|
| Contrast Ratio | SR-3A          | 1°    |
| Luminance      |                |       |
| Chromaticity   |                |       |
| Lum Uniformity |                |       |
| Response Time  | BM-7A          | 2°    |

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

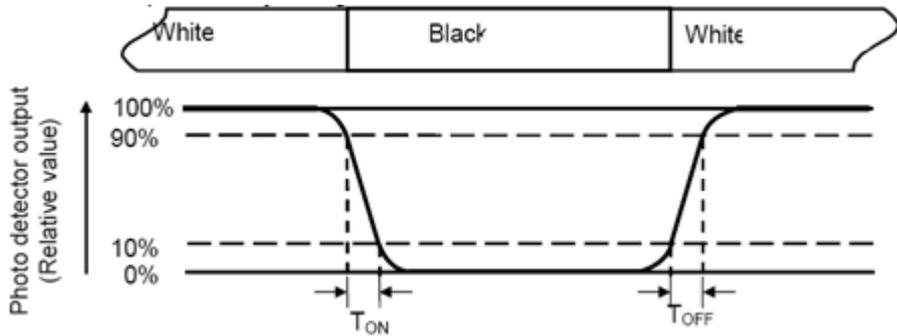
“White state “: The state is that the LCD should drive by Vwhite.

“Black state”: The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (T<sub>ON</sub>) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T<sub>OFF</sub>) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

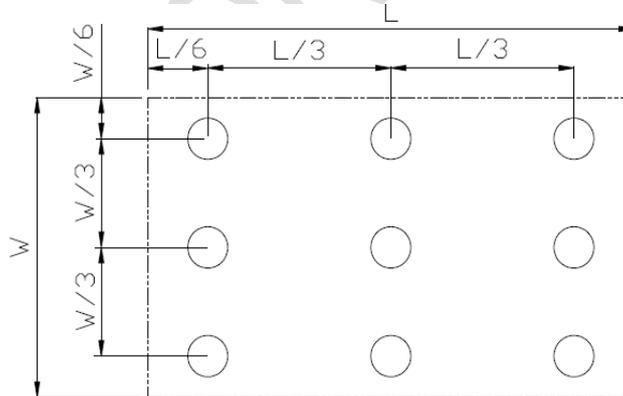
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = L_{\min} / L_{\max}$$

L-----Active area length W----- Active area width



L<sub>max</sub>: The measured Maximum luminance of all measurement position.

L<sub>min</sub>: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.

## 8 Environmental / Reliability Test

| No | Test Item                                | Condition   | Remarks  |
|----|--|---|--|
| 1  | High Temperature Operation               | Ts=+70℃ , 240 hours   | IEC60068-2-1:2007<br>GB2423.2-2008   |
| 2  | Low Temperature Operation                | Ta=-20℃ , 240 hours   | IEC60068-2-1:2007<br>GB2423.1-2008   |
| 3  | High Temperature Storage                 | Ta=+80℃ , 240 hours   | IEC60068-2-1:2007<br>GB2423.2-2008   |
| 4  | Low Temperature Storage                  | Ta=-30℃ , 240 hours   | IEC60068-2-1:2007<br>GB2423.1-2008   |
| 5  | Storage at High Temperature and Humidity | Ta=+60℃ , 90% RH 240 hours  | IEC60068-2-78 :2001<br>GB/T2423.3—2006   |
| 6  | Thermal Shock (non-operation)            | -30℃ 30min ~+80℃ 30min , Change time : 5min , 20 cycles   | Start with cold temperature, End with high temperature, IEC60068-2-14:1984, GB2423.22-2002 |
| 7  | ESD                                      | C=150pF,R=330Ω, 5 point/panel, Air: ±8KV, 5 times; Contact ±4KV,5times (Environment:15℃ ~35℃,30%~60%,80Kpa~106Kpa)                        | IEC61000-4-2:2001<br>GB/T17626.2-2006  |
| 8  | Vibration Test                           | Frequency range:10~55Hz<br>Stroke:1.5mm<br>Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z(6 hours for total)(package condition) | IEC60068-2-6:1982<br>GB/T2423.10—1995  |
| 9  | Mechanical Shock (Non OP)                | 60G 6ms, ±X, ±Y, ±Z 3 times for each direction  | IEC60068-2-27:1987<br>GB/T2423.5—1995  |
| 10 | Package Drop Test                        | Height:80cm,1corner,3edges,6surfaces  | IEC60068-2-32:1990<br>GB/T2423.8—1995  |

Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of sample.

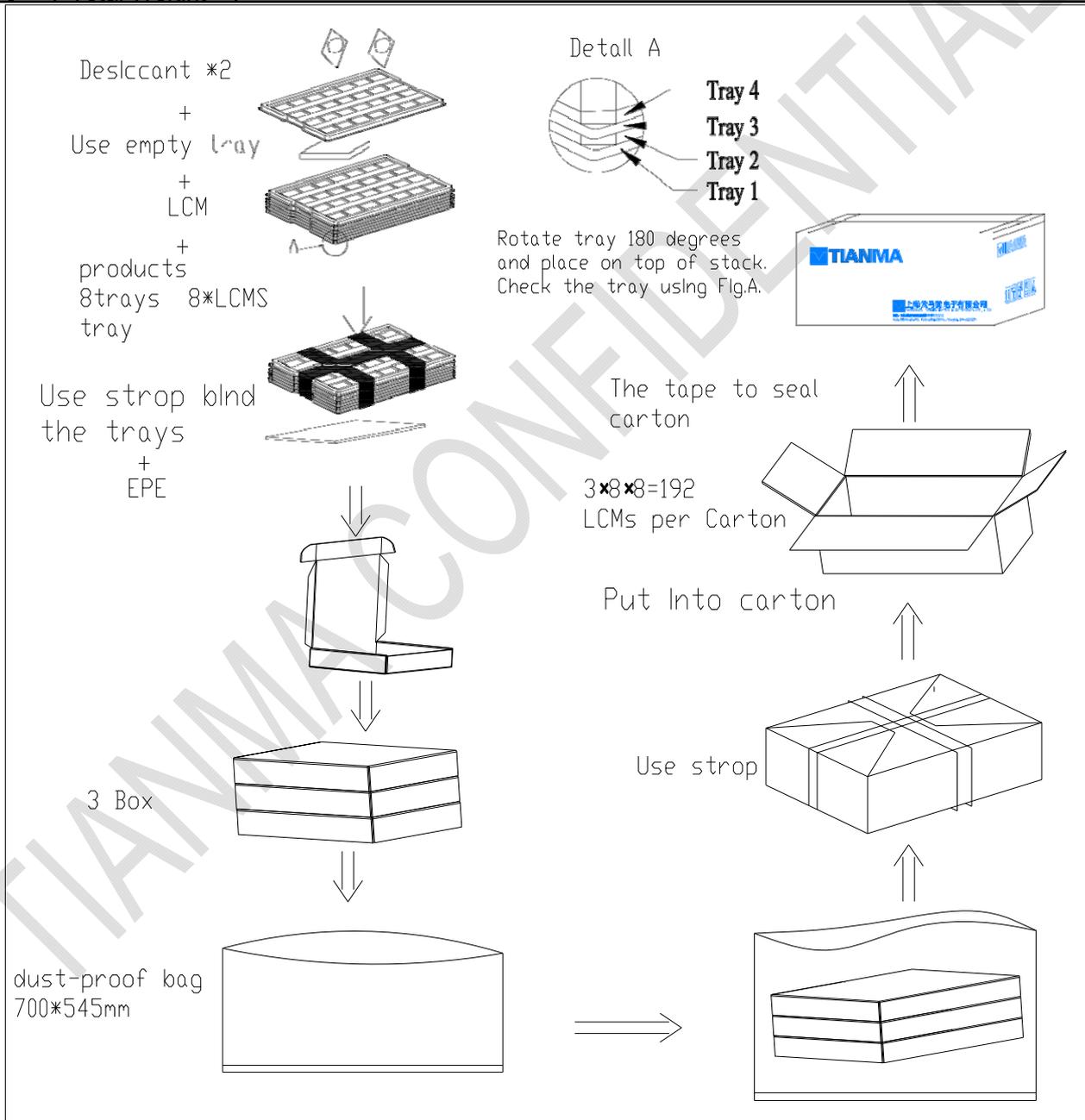
Note3: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Note 4: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.



## 10 Packing Drawing

| No | Item         | Model (Materiel) | Dimensions(mm)    | Unit Weight(Kg) | Quantity | Remark      |
|----|--------------|------------------|-------------------|-----------------|----------|-------------|
| 1  | LCM Module   | TM050JDHG33-00   | 118.9X65.4X1.72mm | 0.027           | 192      |             |
| 2  | Tray         | PET (Transmit)   | 485×330×13.8      | 0.167           | 27       | Anti-static |
| 3  | Dust-Proof   | PE               | 700×545           | 0.046           | 1        |             |
| 4  | BOX          | Corrugated Paper | 520×345×74        | 0.369           | 3        |             |
| 5  | Desiccant    | Desiccant        | 45×50             | 0.002           | 6        |             |
| 6  | EPE          | EPE              | 485*330*5         | 19              | 3        |             |
| 7  | Carton       | Corrugated Paper | 544×365×250       | 0.76            | 1        |             |
| 8  | Label        | Label            | 100*52            | -               | 1        |             |
| 9  | Total Weight |                  | 11.675            |                 |          |             |



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## **11 Precautions for Use of LCD Modules**

### **11.1 Handling Precautions**

11.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

11.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

11.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

11.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

11.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

11.1.6 Do not attempt to disassemble the LCD Module.

11.1.7 If the logic circuit power is off, do not apply the input signals.

11.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1 Be sure to ground the body when handling the LCD Modules.

10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

### **11.2 Storage precautions**

11.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

11.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

11.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

### **11.3 Transportation Precautions**

11.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.